

What is claimed is:

1. A method for manufacturing pliable sponge comprising steps of:
 - A. foaming a sponge material through mold forming to
5 form a sponge containing cavities;
 - B. heating a molding device until reaching the sponge
 melting temperature; and
 - C. sinking the molding device in the sponge at a random
 spot on the surface thereof and melting a portion of
10 the sponge in irregular directions to form irregular
 pliable portions which have varying depths.
2. The method of claim 1, wherein after the molding device
 has been sunk into the sponge, it is dragged from the
 random spot along an irregular moving path in the sponge
15 to form an indented crevice, the moving path being a curve.
3. The method of claim 1, wherein the molding device is
 curved.
4. The method of claim 1, wherein the molding device is
 rectangular.
- 20 5. The method of claim 1, wherein the molding device is helical.